



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2372-1**Job Sheet 185845****Part No:** D2372-1**Job Qty:** 10 ea**Part Name:** Cam Lever**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/5/18**Job Tracking No:****Due Date:** 11/16/18**Created By:** Chantal Lavoie**Type:** Stock**Description:**

Note: D2372 REV B IPP REV:A 12.02.07 new issue DD verf:JLM IPP REV:B 18.06.13 ADDED ***inspect condition of threads*** DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		11/16/18	0.00	0.00	Purchasing		NOV 13 2018
110	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging2		NOV 13 2018
120	QC	10 pcs		11/16/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21		NOV 14 2018

Part Op 100 - Issue P/O: 41583 Possible Supplier: Essentra Supplier part#: KCL-208 C OEC is required
Descriptions: 120 - ****Inspect condition of threads****

9-89

X10

NOV 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
KCL-208	Cam Lever D2372-1	10 pcs (1 ea)	100-Purchasing	5127513

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	KCL-208	10	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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Container No: S127514**Part:** D2372-1**Job No:** 185845**Serial No/Batch:** S127514**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's

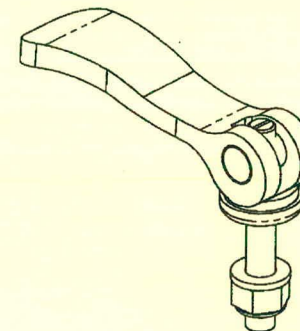
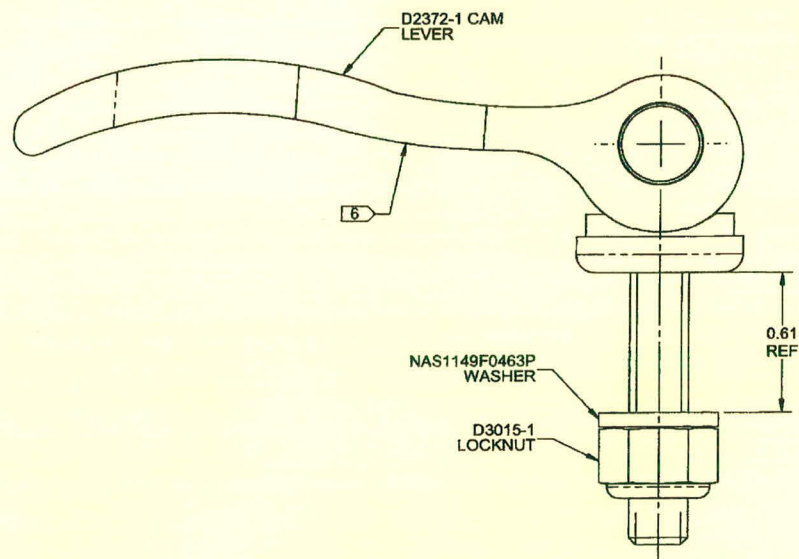
Date: 11/13/18

270
28
29

30
31
32

ITEM	QTY	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

SPECIFICATION CONTROL DRAWING



D2372 QUICK RELEASE

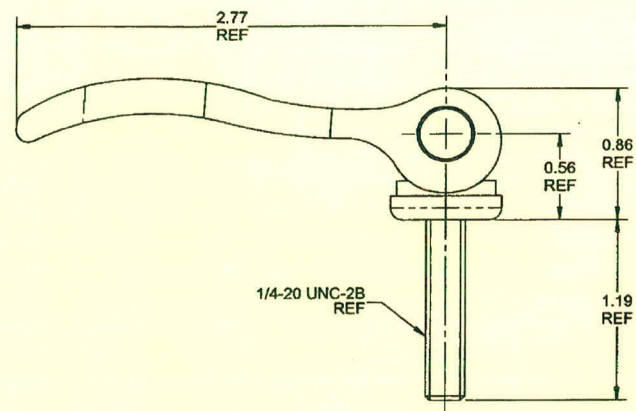
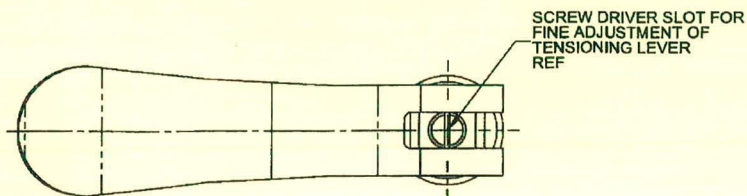
NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

RELEASED
2012-02-06
JW

B	RE-DRAWN IAW QSI 043/044; SUPPLIER AND SUPPLIER P/N WERE "NORCO" AND "25-5129-01". REF: PAR12-159.	MB	12.01.31
A	NEW ISSUE	BW	95.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D2372	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE	NTS
DATE	12.01.31	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED)	KCL-208	HANDLE: ALUMINUM	0.10 lbs
		McMASTER-CARR (ALTERNATE)	5720K52	CAM WASHER: NYLON THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	

RELEASED
2012-02-06

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		D2372	SHEET 2 OF 2
MFG. APPR.		TITLE	SCALE
APPROVED		QUICK RELEASE	NTS
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DATE	12.01.31		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041583**

Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

PO No: PO041583

PO Date: 11/5/18

Due Date: 11/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED

NOV 05 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185845	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	11/12/18	10 pcs	0 pcs	10 pcs	\$33.893/pcs	\$338.93
2		CBL-460		Loop Sleeve	Firmed	-	11/12/18	200 pcs	0 pcs	200 pcs	\$0.3996/pcs	\$79.92
3		BLBS-0016		Pip Pin	Firmed	-	11/12/18	2 pcs	0 pcs	2 pcs	\$41.2762/pcs	\$82.55
Grand Total:												\$501.40

DAS
38
9-89

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MAC
ES
CIP



Dart Aerospace Ltd.
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Hawkesbury, ON
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PURCHASE ORDER PO041583

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Norton Shores, MI 49441
Phone: 800-253-0421
Fax: 800-438-1145
www.Essentraindustrialsupply.com

DELIVERY NOTE#:



P67402902784833

CUSTOMER PO#



PO041483

error by chantal!
PO041583

Bill To: Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

Ship To:

DART AEROSPACE LTD
CHANTAL LAVOIE
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA



Load Number: 203343

CUSTOMER NO		ORDER #	Terms	SHIPPED VIA	SHIP DATE	
422854		2784833	PPA	UPC2 Intra Canadian Standard	11/05/18	
ORD LN	Item Description	Original Quantity	Quantity Shipped	Backorder Quantity	UM	
1	KCL-208 2.77 SS ADJ CAM LEVER 1/4-20 X 1.18 STUD CAM LEVER Country Of Origin: DE	10.000	10.000		EA	
2	CBL-460 Z.P.COPPER LOOP SLEEVE FOR 1/16" CABLE LOOP SLEEVE Country Of Origin: US	200.000	200.000		EA	
3	BLBS-0016A 3/16 X 1.25 SS BL PIN BUTTON HANDLE B156101 Country Of Origin: US	2.000	2.000		EA	

All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale>, as amended from time to time and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture.
All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Susan Christopher

Quality Manager

